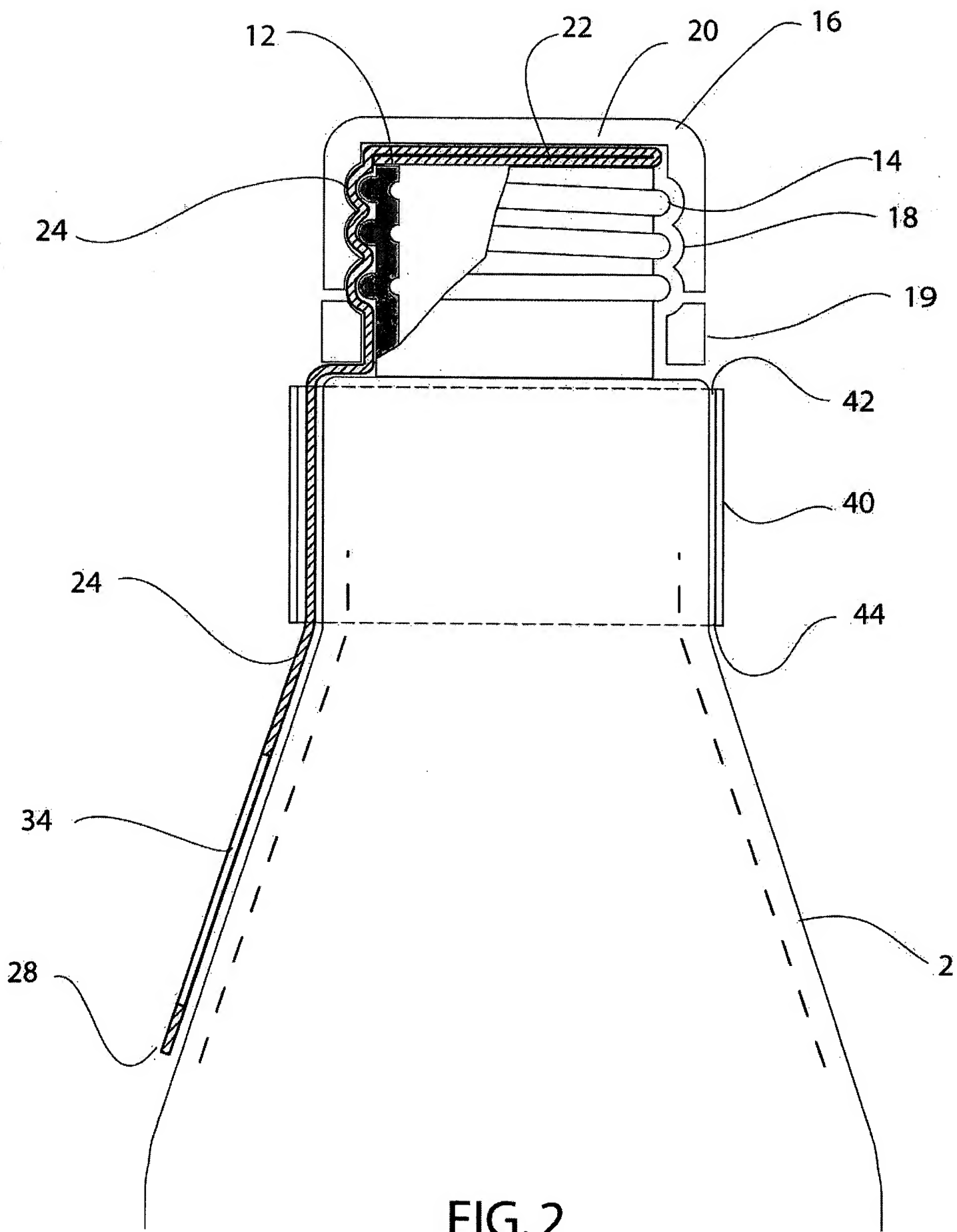


FIG. 1



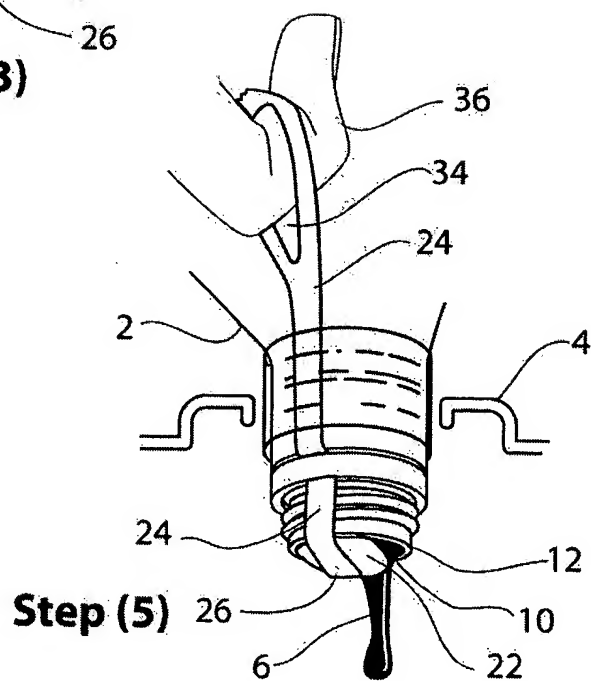
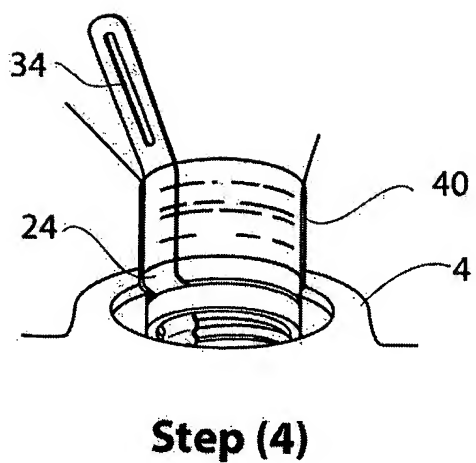
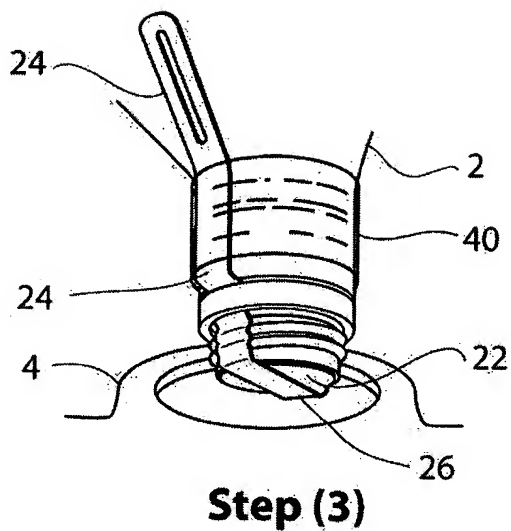
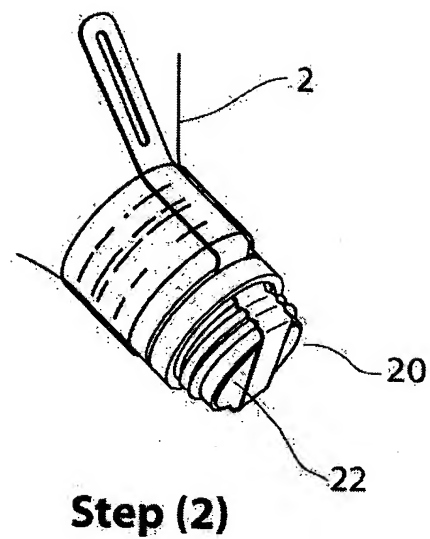
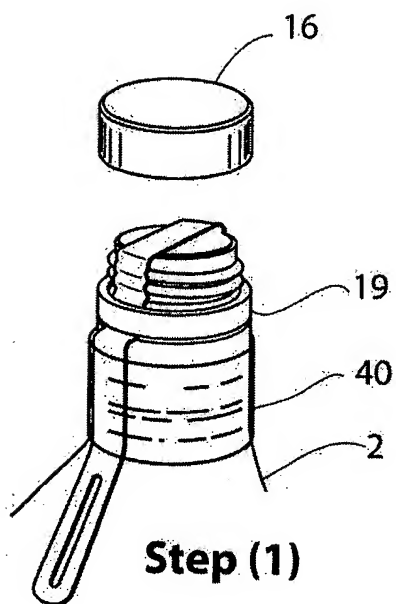


FIG. 3

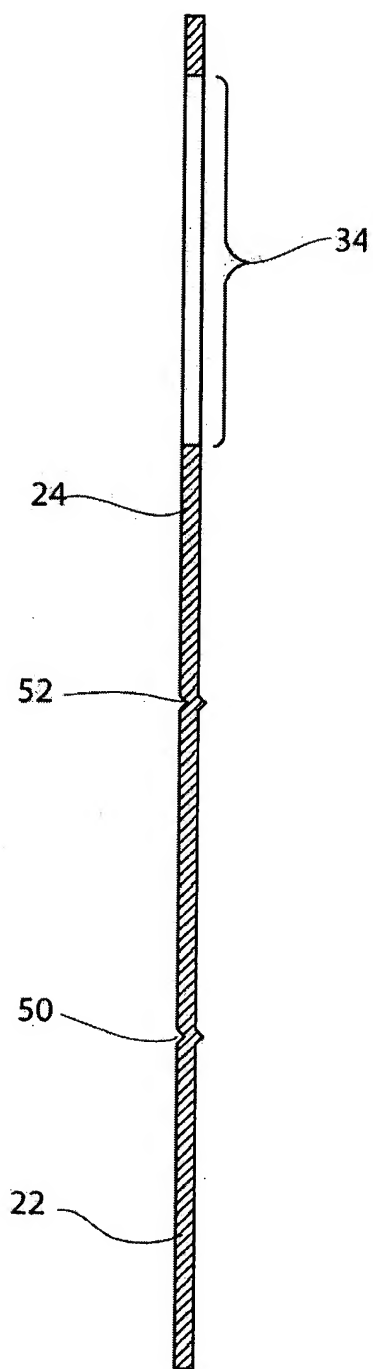


FIG. 4

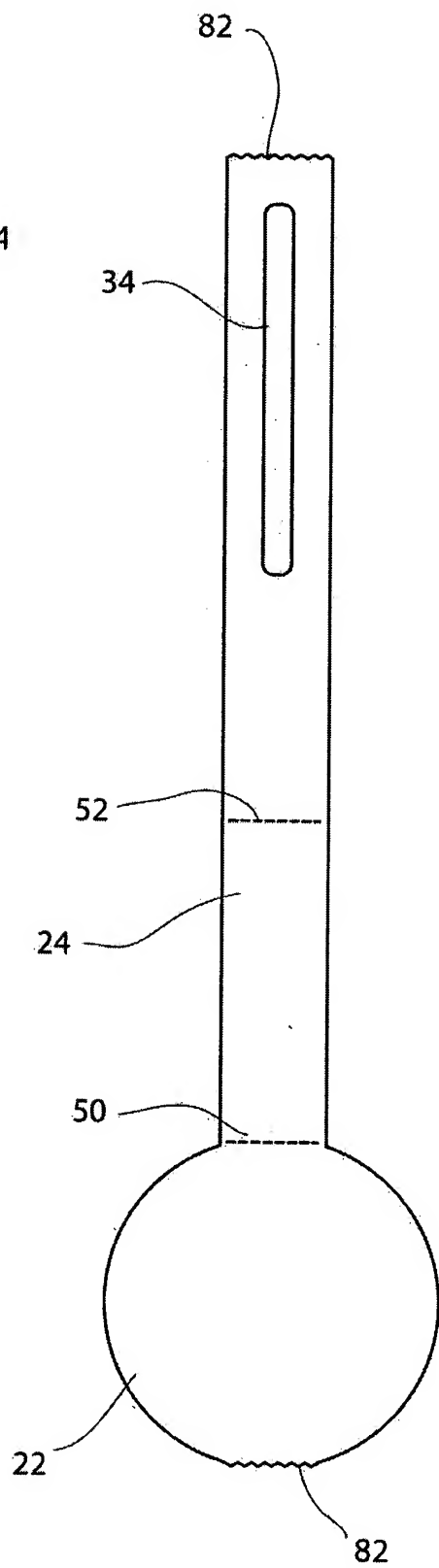


FIG. 5

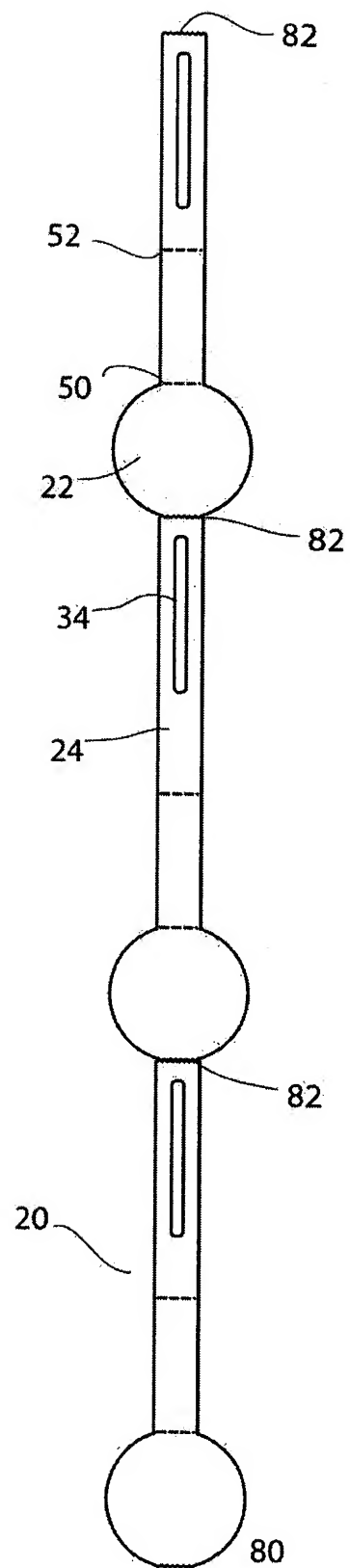


FIG. 6

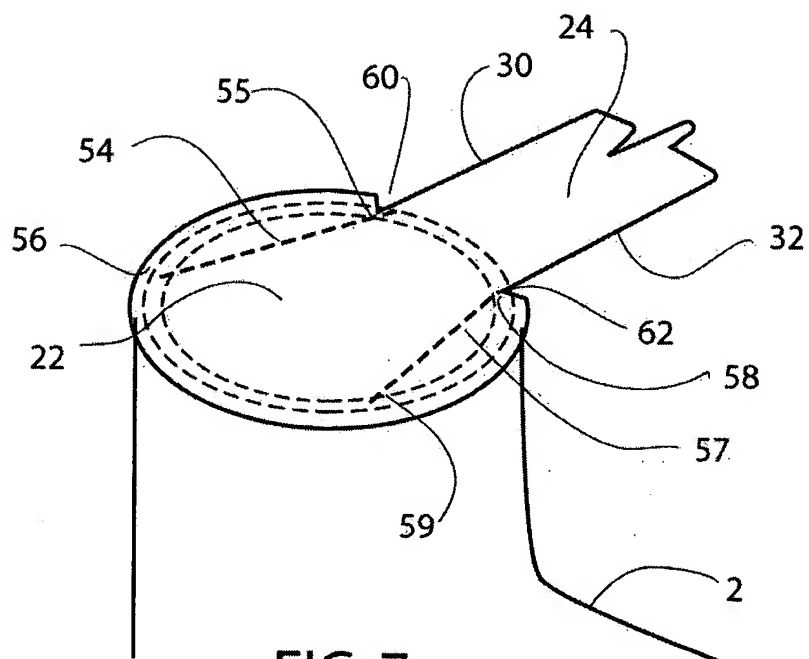


FIG. 7

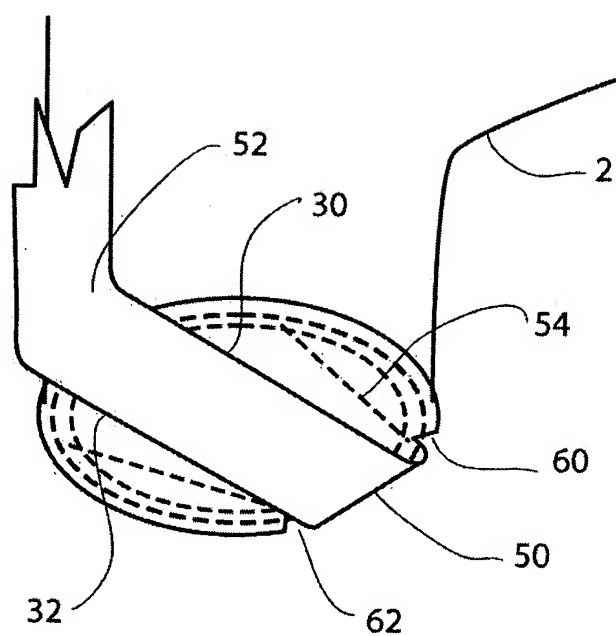


FIG. 8

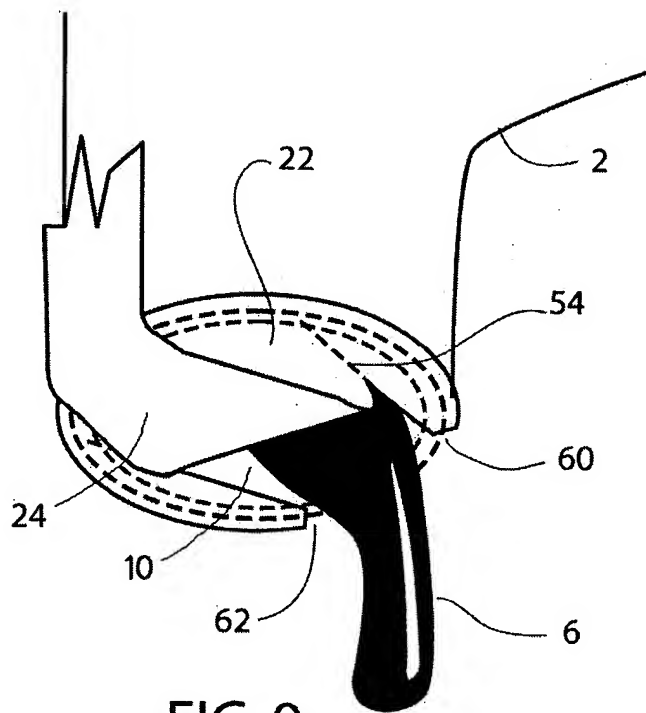


FIG. 9

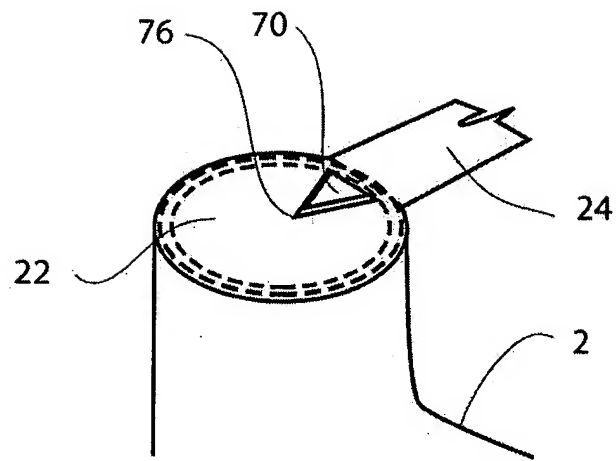


Fig 10

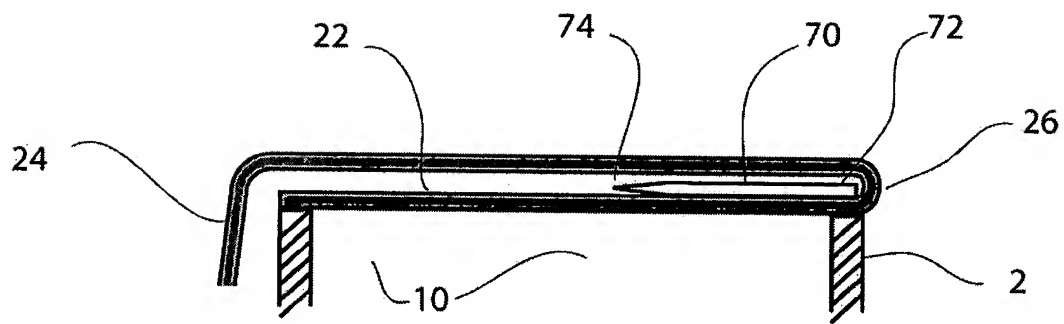


Fig 11

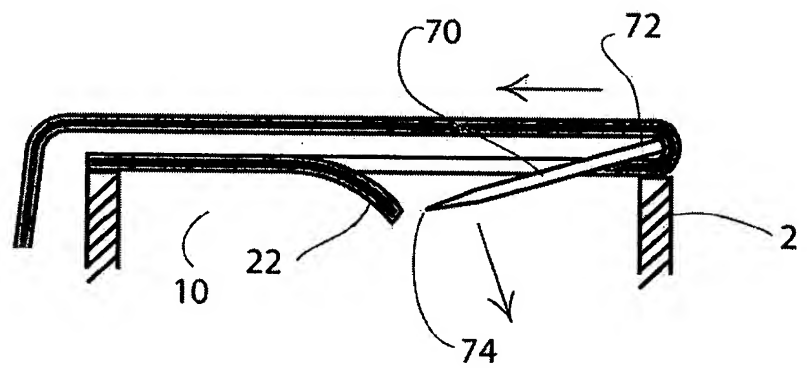
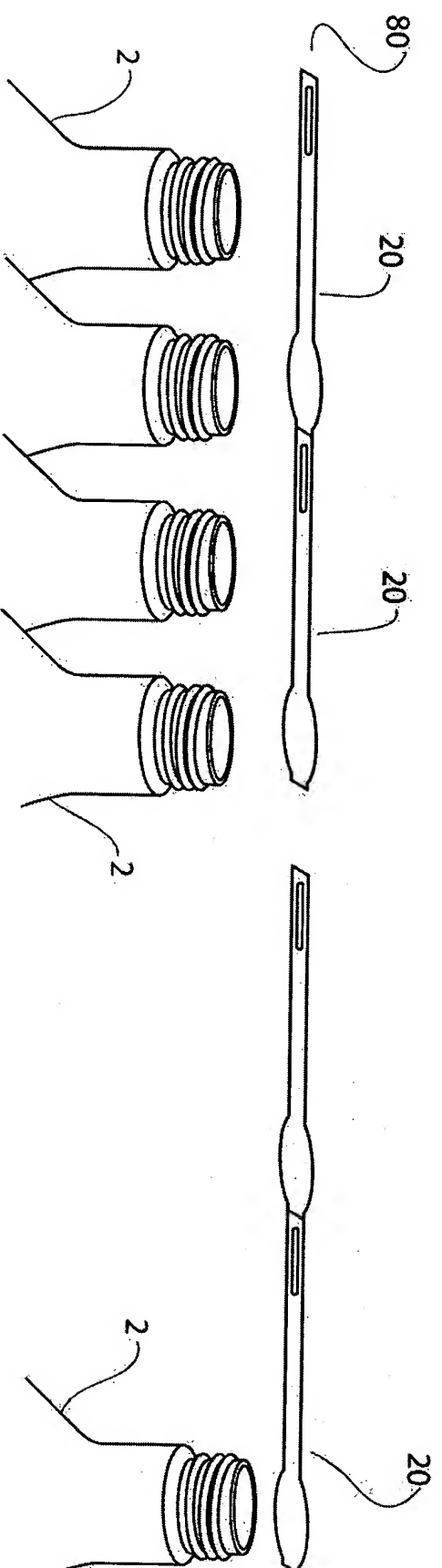
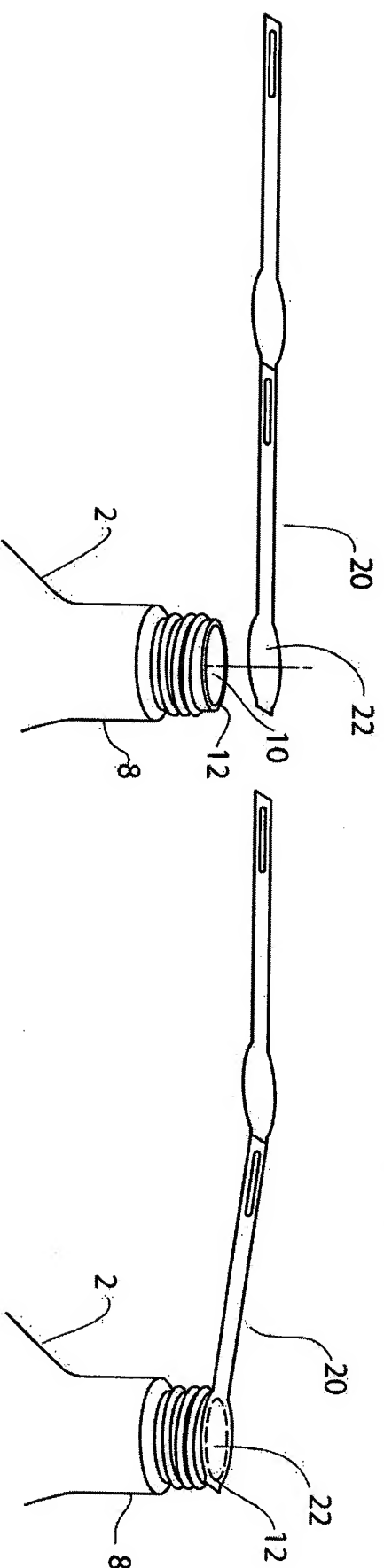


Fig 12



Step (1)

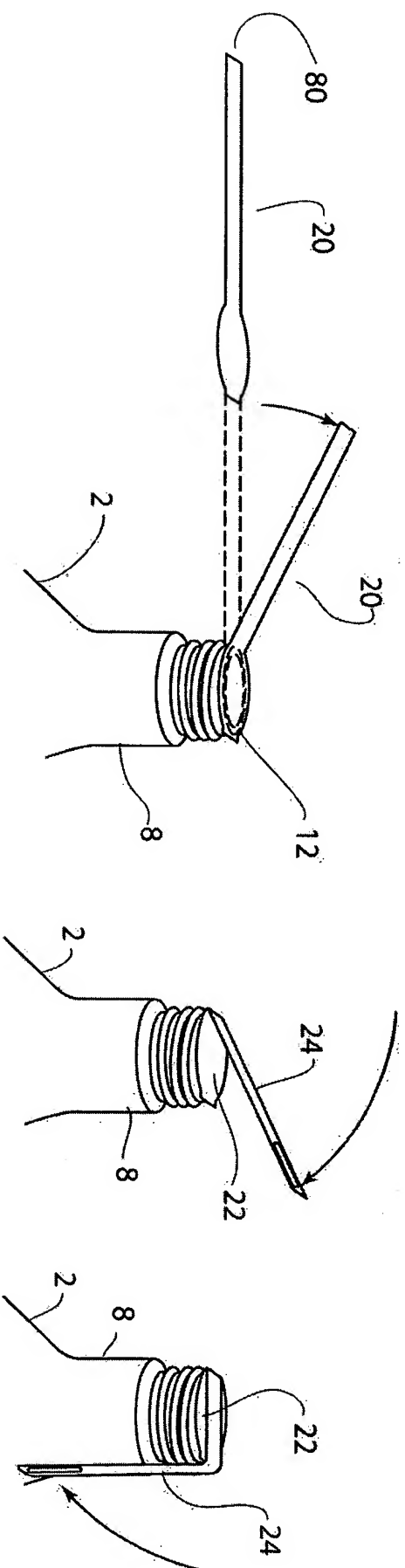
Step (2)



Step (3)

Step (4)

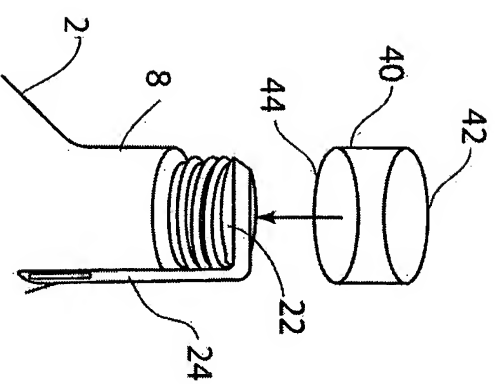
Fig. 13



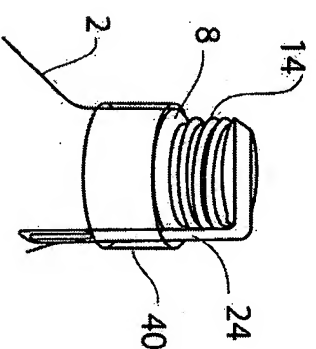
Step (5)

Step (6)

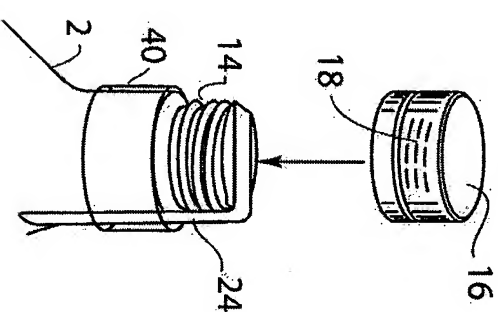
Step (7)



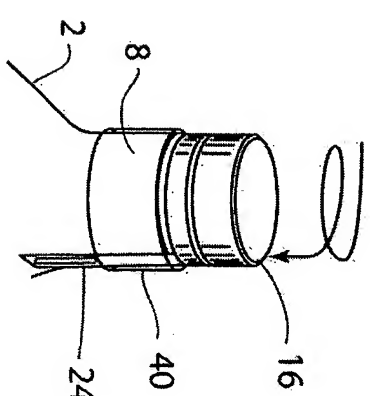
Step (8)



Step (9)



Step (10)



Step (11)

Fig. 14